

All Pneumatic 2-Component Meter System for Small Beads or Shots



See-Flo 391 Meter System with  
2200-545-037 Mix Dispense Valve

- ▶ Apply small beads, or metered shots of a precisely mixed 2-component material on-ratio
- ▶ The fixed-ratio, positive rod displacement meter has seal options to match material requirements for long life
- ▶ Dispense 2-part epoxy, urethane or silicone mixed material volumes from 0.02 cc up to 7.2 cc (at 1:1 ratio)
- ▶ All pneumatic air drive provides an economical flow of mixed material onto or into your part
- ▶ Heavy duty construction for high cycle applications
- ▶ Mix-Dispense valve is remote or meter mounted
- ▶ Disposable No-Flush<sup>™</sup> motionless mixers are easy to use and easily replaced
- ▶ Readily mounts and integrates to manual and semi-automatic dispensing applications

**Micro-Meter 2 Series**

Available in Pneumatic (shown), Air-Over-Oil or Servo drive for precision dispensing of small metered amounts of 2-component adhesives, sealants, silicones, epoxies, urethanes and other materials.

**Bead Profile or Shot Volume Dispensing**

The precision positive rod displacement meter will dispense at a preset flow rate and produce consistent bead profiles or exact shot volumes desired.

**Integration**

The pneumatic air drive and positive displacement meter allows complete user control over the amount that is dispensed and the material flow rate. The **Micro-Meter 2** is readily integrated into manual, semi-automatic or XYZ motion automation equipment.



Meter Mounted  
Mix-Dispense Valve

# See-Flo 391 Meter Mix Dispense System



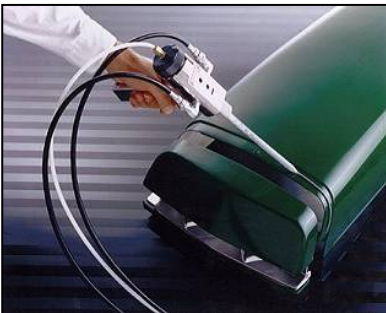
## See-Flo 391 Features

- Micrometer adjustment stroke control
- All pneumatic or electronic programmable operator interface for automation integration
- Single acting, divorced design meter
- Precision shots or beads of 2-component materials
- Air powered inlet and outlet flow control valves with carbide ball and seat for long life
- Mounting holes for frame or bracket mounting
- Material supply options: Pressure Tanks; Cartridges; 5g or 55g Supply Pumps
- Mix-Dispense Valve Options: No-Drip Dual Spool Valve for low-viscosity materials; Snuf-Bak Dual Spool Valves for medium to high viscosity and stringy materials

## See-Flo 391 Technical Information

- Volume range: 0.02 cc to 7.2 cc (at 1:1)
- Fixed Ratios: 1:1 to 10:1 and beyond
- Positive displacement rod metering
- All pneumatic drive for economical flow
- Body Dimensions: 3.75" x 5" x 32.1" high
- Material Fluid Ports: 1/4" NPT (4)
- Pressure Transducer Ports: Optional
- Mounting Holes: 10-24 UNC x .38" (4)
- Mounting Dimensions: 1.625" w x 3.25" h
- Includes protective guards

## Typical Applications:



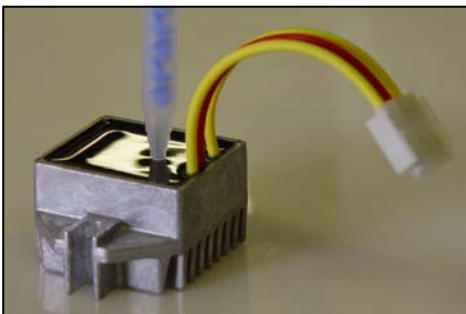
Bonding Parts Manually



Sealing



Encapsulating



Potting Assemblies



Filling Products



Cover Gaskets with Remote Mounted Mix-Dispense Valve



Manufacturers of Precision Dispense Systems & Valves

45677 Helm Street • P.O. Box 701460  
Plymouth, MI 48170 • USA  
Phone: (734) 459-8600 Fax: (734) 459-8686  
Website: [www.SealantEquipment.com](http://www.SealantEquipment.com)  
Email: [Sales@SealantEquipment.com](mailto:Sales@SealantEquipment.com)

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