

Drum Rack Supply Systems

55 Gallon Drum Racks for Pourable Adhesives and Sealants



**4-Drum Rack Assembly for
2-Component Moisture Sensitive Materials**

- ▶ Gravity feed pourable materials directly from original 55 gallon drums
- ▶ Feed booster pumps to increase pressure or feed meter assembly
- ▶ Dispense 1-part or 2-part materials
- ▶ 4-Drum or 2-Drum rack assemblies
- ▶ Change the top drum when empty. Bottom drums remain full to continuously feed the dispensing system

Available options:

- ▶ Desiccant air dryer cartridges for moisture sensitive materials
- ▶ Low pressure diaphragm booster pumps
- ▶ High Pressure double acting booster pumps

Drum racks are normally used to gravity feed pourable 1-part or 2-part adhesive and sealant materials to booster pumps which in turn supply material under pressure to metering and dispensing systems. Drum racks hold 55 gallon drums on their side which are placed on the drum rack using a drum hoist or fork lift truck. The bottom drums remain in place and sometimes replaced when materials are filled or can cure on their own. The top drums are replaced with full drum when empty, always keeping the bottom drums full with material.