

## ‘Swirl’ and ‘Stream’ Technology



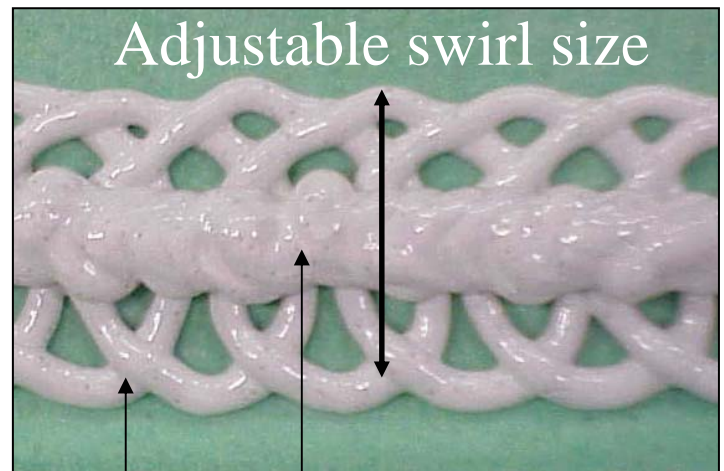
The **Program-A-Swirl** series of applicators are designed to apply either single or plural component adhesives in a controlled swirled pattern. Designed to be integrated with Sealant Equipment’s Program-A-Bead dispense systems, the Program-A-Swirl system dispenses in a controlled pattern to reduce the amount of material.

- ▶ Dispense either a swirled (circular) pattern or a bead
- ▶ Switch between swirl or bead on the fly
- ▶ Application valve assembly for single and plural component materials
- ▶ End of arm mounted
- ▶ Self centering

**Program-A-Swirl 500:** designed for two component swirling with the self centering feature. The swirl pattern is adjusted by changing the distance between the outlet tip and the substrate.

**Program-A-Swirl 600:** designed for one component materials with the non-self centering features. Swirl profile can be adjusted manually. This tool is ideal for sound deadener, seam sealing, or one part hem flange applications.

**Program-A-Swirl 700:** designed for one component materials, with the self centering feature.



Swirl

Stream

## PROGRAM-A-SWIRL® dynamic mixer applicator components:

- Aluminum body
- Stainless steel moving parts
- Precision bearings
- Phenolic insulator
- Mounting block
- AC brush-less servo motor; motor speeds can be varied from by presenting an analog signal to the drive motor
- Interchangeable tips
- Control panel – including digital servo drive, breakout board, terminals, circuit breaker contacts and connectors.
- Motor and feedback cables

